



Sealer on a Roll

Self-adhesive rubber based sealer tape



Features & Benefits

- Directly over paintable after application – long waiting time for extrudable seam sealants
- Saves time like no other product - while always achieving a perfect OEM finish
- Substantial increase in productivity - more jobs without adding additional staff
- Process safe – immediate touchable without damaging sealants
- Cleaner to work – no smearing, no contact with hazardous chemicals
- Flexible tape - also applicable around corners
- Ergonomic and robust roller - more comfortable and handy

P/N	Product	S/C	Packaging
83680 (incl. 83681, 83682, 83683, 83679, 85304)	Sealer on a Roll Kit	KSR	Kit
83681	SOR flat 6 mm x 16 m	SR6	1 roll
83682	SOR flat 8 mm x 16 m	SR8	1 roll
83683	SOR flat 10 mm x 16 m	SR10	1 roll
86710	SOR flat 20 mm x 5 m	SR20	1 roll
83679	Roller	RSR	1 piece
86714	SOR-Multi-Roller	SORMR	1 piece
86587	SOR half-moon 3 mm x 6,5 m	SORHM3	1 roll
86588	SOR half-moon 6 mm x 9 m	SORHM6	1 roll
86429	SOR half-moon 8 mm x 9 m	SORHM8	1 roll
86430	SOR half-moon 10 mm x 9 m	SORHM10	1 roll
86711	SOR half-moon 12 mm x 5 m	SORHM12	1 roll
86712	SOR wide 12 mm x 5 m	SORW12	1 roll
86713	SOR wide 15 mm x 5 m	SORW15	1 roll
85304	Primer SOR	PSR2	400ml



Application

Sealer on a Roll is a tape designed to quickly and effectively recreate the OEM finish on doors, bonnets, boot lids and wheel arches.

Double profile tapes are available in 6, 8 and 10 mm, half-moon tapes in 3, 6, 8 and 10 mm and wide tapes 12 and 15 mm sizes. The contoured profile perfectly replicates the finish on your most makes of car – easy to use, little skill required, fast paint over.

Just spray on the primer, apply the tape and it's ready to paint!

Sealing tape (10mm) can be applied to the inner side of the panels, where metallic surfaces / plates are joined together, and the damaged portion can be restored to the original state

SOR-Multi-Roller 86714 offers users a more comfortable and easier application of sealing tapes of all sizes and forms thanks to its non-slip design and two new roll shapes.

The Roller 83679 is included in the KIT and is mainly used for the smaller sizes of SOR flat forms..

Instructions

1. Scuff the surface of the panel with surface conditioning pads to remove any excess seal material from the seamed part of the surface.
2. Use an air gun to remove the dust and wipe off the surface with cleaning material or solvent. The surface should be clean and dry before spraying the primer.
3. Apply the sealing tape primer in two light coats evenly according to the directions until the surface appears glossy and allow to dry. It is essential to use the specific sealing tape primer to ensure secure bonding of the tape to the panel as well as to prevent rust.
4. Air dry for approximately 5 - 15 minutes at 20°C. Wait until the primer has dried and the surface is no longer sticky.
5. Start at a corner and apply the tape in one direction. Peel off the film and, using your finger apply pressure at the beginning of the tape. Remove the film carefully as when the adhesive is dirty, it will lose contact with the panel. Never pull or stretch the tape. Work at a temperature of approximately 10 °C to 20 °C. The tape may lose its adhesive properties at lower temperatures. Warming the tape can improve contact. Ensure firm contact of the tape on the panel at the end of the tape as it can easily lift at the end. Leave a piece of the corner open to apply putty. Cut the tape with a pair of scissors.
6. Carefully check the tape for proper contact, especially at the ends. Use the roller to pressurize the tape. Move the roller in the opposite direction to how you applied the tape. Use light pressure to remove air from the tape and then repeat using more pressure to ensure firm contact between the tape and the panel.
7. Inspect both ends of the tape. Wipe off any dirt on the tape.
8. Use putty according the specified directions on corners, joints, drains and spot welds.
9. Carefully check the tape for lifting, separation, gaps between tape and panel.
10. Paint.
11. Dry the panel. Do not use temperatures exceeding 70°C if using infra-red heaters to dry. Leave at air temperature for 15 minutes before using the heater.



Technical Information

General info:

Tapes

Consistency:	Solid
Base material:	Rubber
Colour:	White
Shelf life (Tapes):	36 months
Custom tariff code (Tapes):	3919 19 38
Temp resistance:	70°C
Size:	6, 8, 10 mm x 16 m (flat shape) 3 mm x 6,5 m and 6, 8, 10 mm x 9 m (half-moon shape) 12 mm x 5 m and 15 mm x 5 m (wide shape)

Primer

Consistency:	Aerosol / fluid
Base material:	Denatured polymerized polyolefin based resin
Colour:	Clear
Shelf life:	12 months
Custom tariff code:	3209 90 00
VOC:	792 g/l
Temp resistance:	70°C
Thinner / diluent:	Not applicable, ready to use
Dry film thickness:	2 to 5 µ with 2 coats
Dry time:	20 mins @ 20°C
Coverage:	14-16m ² per 400ml aerosol
No of coats:	2, allow flash off in between coats
Over-coatable:	Minimum 20 minutes at 20°C, maximum 12 hours



SDS available on www.kenturope.com

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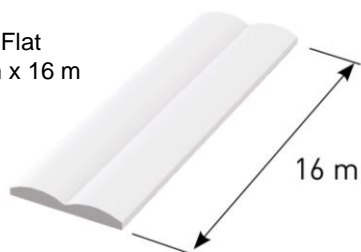
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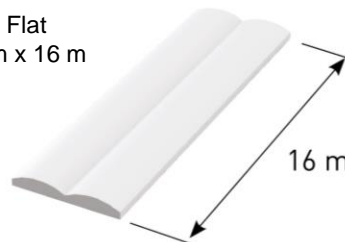
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Additional Info

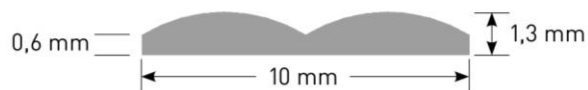
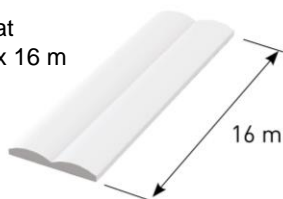
SOR Flat
6 mm x 16 m



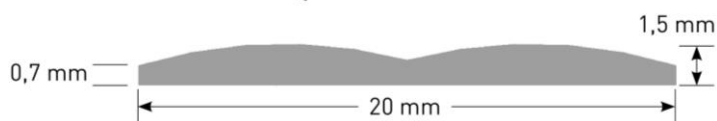
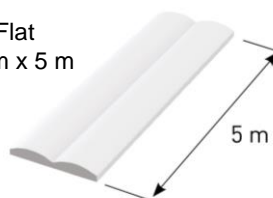
SOR Flat
8 mm x 16 m



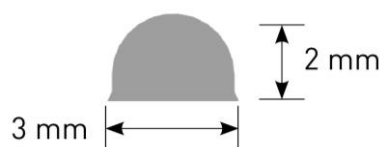
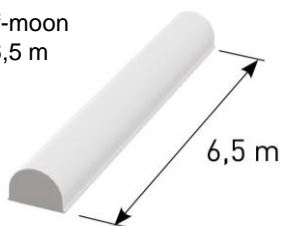
SOR Flat
10 mm x 16 m



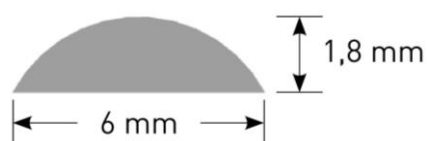
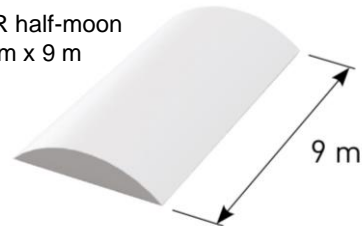
SOR Flat
20 mm x 5 m

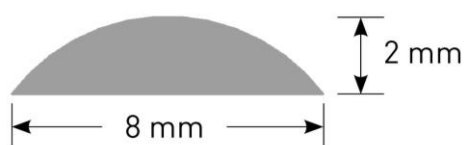
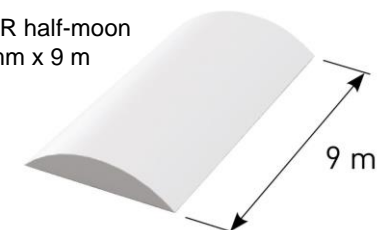
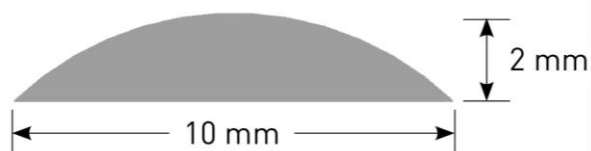
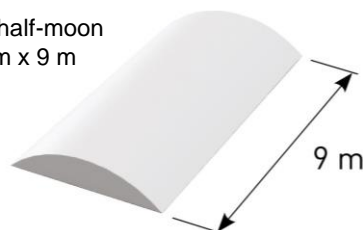
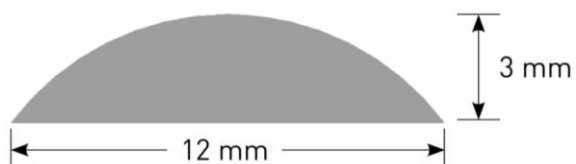
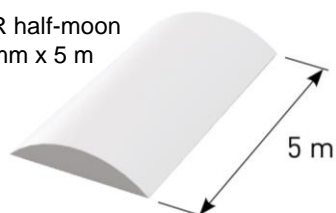
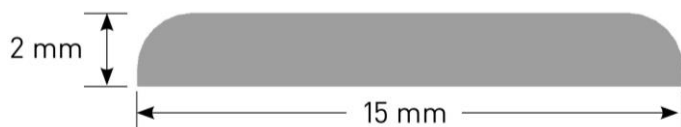


SOR half-moon
3 mm x 6,5 m



SOR half-moon
6 mm x 9 m



Additional InfoSOR half-moon
8 mm x 9 mSOR half-moon
10 mm x 9 mSOR half-moon
12 mm x 5 mSOR wide
15 mm x 5 mSOR wide
12 mm x 5 m