



Cut & Drill Fluid 2

Cut & Drill Fluid 2 is designed for use in all cutting, tapping and drilling operations to extend the life and overall performance of cutting tools and improve surface finish.



Part N°: 85238 Cut & Drill Fluid 2: 500ml aerosol

Features & Benefits

- Cut & Drill Fluid 2 helps provide an improved surface finish by reducing heat and friction.
- Contains additives which prevent pitting, galling and metal seizures, and is suitable for all metals including stainless steel, titanium and aluminium.
- Foams when applied to ensure sufficient lubrication
- Extreme pressure additives ensure lubrication even under pressure
- Prolongs tool life by preventing heat build-up
- Speeds up cutting and drilling process
- Helps produce precision threads with finer surface finishes
- Easy to apply aerosol packaging

Applications

It is suitable for use on all types of metal and is designed to cope with tough and difficult to cut materials. It can be used for all metal cutting operations, especially drilling, tapping, reaming, cutting and threading etc.

- The combination of viscosity modifiers and extreme pressure (load bearing) additives help maintain the product's performance over a wide range of demanding operating conditions.
- The incorporation of corrosion inhibitors help to extend tool life.
- Not to be used on non metallic surfaces.

Instructions

1. Shake well before use
2. Spray directly onto cutting tool and component at a distance of 15 to 30cm.



Technical Information

Product colour:	Brown liquid	Hazard information:	R12-52/53-67 S16-23-51-60
Product consistency:	Frothy, breaks to low viscosity oil This product is mineral oil based (Chlorinated Paraffin)	Risk Phrases:	Extremely Flammable flash point below -20° C. Not water soluble
Packaging:	500ml Aerosol	Specific Gravity [Base]	0.84 – 0.875 @ 20° C
Tariff Code:	3403 99 10	VOC:	294g/l
Shelf Life:	24 months	Product Replaced:	91240
Maximum Operating temp:	150 deg C, (Product should be sprayed onto surface at ambient temp) Additive stays on surface after evaporation of the carrier	Viscosity in mm2/s:	200-300 OPS (with solvent carrier)



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