

# **Exhaust Assembly Paste**

Exhaust Assembly paste is a one part dual heat and air cure system based on a modified Silicate Cement. It is used when assembling exhaust component together to give leak free joints.



Part Nº: 85736

#### Features & Benefits

- Safe to use Asbestos Free
- Wide operating temp to -50 to 1500° C
- Supplied in pressure pack No waste or contamination
- · Good adhesion to metal, brick and concrete
- Skin Time: 5 minutes (20C/50%RH) Fast re-assembly of components
- Can be over painted

## **Applications**

KENT Exhaust paste is a high temperature resistant sealant, specifically designed to permanently repair and seal joints, cracks and fissures in fireplaces, ovens and chimneys. It can also be used for repairing and assembling of vehicle exhaust systems .

## Instructions

- Ensure the surface is clean and free of loose rust, dirt and grease
- 2. Abrade the surface with medium emery paper
- Press the lever to allow the flow of the paste into required area
- Run the engine at low speed until engine warms up this will allow the paste to cure and form a gas tight seal
- NB The joint should be "tooled" within five minutes of application to ensure good contact between the sealant and the substrate. Tooling of the sealant also gives a smooth, professional finish. Uncured material can be removed by wiping with a dampened cloth



### **Technical Information**

Part number: 85736
Part code: EAP-150

Base material: Modified silicate cement

**Shelf life:** 12 months from manufacturing

Content: 150g

Customs Tariff code: 3214-1010

VOC: 0

Odour: Slight
Colour Buff

Specific Gravity: 1.8 g/cm<sup>3</sup>

 Working time;
 4-5 mins (20 C/50%RH)

 Skin Time:
 5 mins (20 C/50%RH)

Joint Drying time: Partial Cure (Air Dry) 2 hours

Full Cure (200 C) 2 hours

Shore A: 90

Shrinkage: 21% approx

Recommended Temp Range: -50°C to 1500°C

UV Resistance: Excellent

Joint Movement: ± 3%



#### SDS available on www.kenteurope.com

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