



# Contact Spray Adhesive

Multipurpose spray adhesive with a fast aggressive tack and an extended bond time.



## Features & Benefits

- High initial grab - no need to clamp trims
- Long open time - allows bonding larger panels
- Versatile adhesive - bonds a wide range of lightweight materials to each other
- Clean and easy to use - no excessive overspraying
- Free from chlorinated solvents - low hazard formulation

P/N	Product	S/C	Packaging
86593	Contact Spray Adhesive	CSA	500 ml aerosol

## Application

Contact Spray Adhesive is perfect for large surface lamination assemblies.

Bonds upholstery to rigid foam, cloth and carpets to painted or bare metal, insulation foam to wood, fiberglass insulation to metal, rubber, cardboard, felt and most plastics.

Always make a small surface compatibility test prior to application.

## Instructions

1. Ensure surfaces to be bonded are clean and dry. Shake can thoroughly before use.
2. Applying from a suitable distance of 15-25 cm (depending on application) evenly & lightly coat both surfaces to be bonded.
3. Leave until adhesive is tack dry (minimum 30 seconds).
4. Bond surfaces together using firm pressure.
5. Remove excess adhesive by wiping with Acrysol or Soft Surface Cleaner.
6. Invert can and spray out to prevent clogging of the nozzle.



## Technical Information

### General info

<b>Base:</b>	Styrene butadiene rubber
<b>Consistency:</b>	Thixotropic
<b>Colour:</b>	Clear/Green
<b>Shelf life:</b>	18 months
<b>Custom tariff code:</b>	35069100
<b>VOC:</b>	607 g/l

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<b>Cure mechanism:</b>	Air
<b>Solids content:</b>	30% +/- 2.0%
<b>Viscosity:</b>	300 cps +/- 50 cps
<b>Specific gravity:</b>	0.66-0.70 g/ml
<b>Tack-free time:</b>	30-40 sec
<b>Open time:</b>	30 min
<b>Full cure:</b>	24 hours
<b>Temp resistance :</b>	-5° C to +60° C



SDS available on [www.kenturope.com](http://www.kenturope.com)

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