KENT

Rotabond Fast Tack

Extremely fast one-component MS Polymer adhesive with high tack performances.

Features & Benefits

- Extremely fast initial grab - Holds heavy loads instantly
- Very good green strength - High initial grab
- Primerless - Cost efficient
- Easy to apply with hand gun - No expensive dispensing equipment needed
- No solvents or isocyanates - Completely safe to use
- Heavy bodied adhesive - No slump or sag
- Does not string - Neat application and quality finish

P/N	Product	S/C	Packaging
86608	Rotabond Fast Tack	RBFT	290 ml cartridge

Application

Rotabond Fast Tack is for use as an adhesive with exceptionally fast initial grab. Adheres to primed, painted and bare metal, zinc coating, aluminum, wood, concrete, ceramic, brick, stone, plaster, glass, fibreglass and PVC.

Rotabond Fast Tack can be used for fixing of all horizontal and vertical supports, indoor and outdoor. Fixing of panels, insulation plates, plaster panels, heavy MDF, signposting, frames, glazing, mirrors, tiling (large areas), etc.

Rotabond Fast Tack does not tolerate high thermal expansion or large movements of the bonded substrates. For this purpose, prefer Rotabond Hi Tack.

Instructions

1. Ensure surface is clean using KENT Soft Surface Cleaner and allow to dry.
2. Apply Rotabond Fast Tack as required, in a way that air can always circulate along the sides of the bead.
3. Assemble the parts within 5 minutes.

N.B Etch primers must not be applied OVER the top of this product.

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Technical Information

General info

Base material:	MS Polymer
Consistency:	Smooth paste
Colour:	White
Shelf Life:	14 months
Customs Tariff Code:	32141010
VOC:	0 g/l
Hazard info:	None

Cure mechanism:	Moisture cure
Density:	1.4 g/ml
Skin forming time:	5 min (20° C/50% RH)
Open time:	<10 min (20° C/50%RH)
Cure speed @ 24 hrs:	2 mm (20° C/50%RH)
Hardness:	Shore A 68 (DIN 53505)
Volume change:	<3% (DIN 52451)
Application temp:	+5° C to +35° C
Temp resistance :	-40° C to +110° C

Green strength:	1250 Pa (Physical rheometer MC100)
Tensile strength (100 %):	3.3 MPa (DIN 53504/ISO 37)
Elongation at break:	190 % (DIN 53504/IS0 37)
Shear strength:	4.0 MPa (DIN 53283/ASTM D1002)
E-modulus (10 %):	8.2 MPa (DIN 53504/ISO 37)
Gap fill:	Min. 2 mm / Max. 2 cm

SDS available on www.kenteurope.com

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