



Multi-Bond HT

Heat resistant spray adhesive for fast and strong bonding of a wide range of substrates



Features & Benefits

- High initial grab - no need to clamp trims
- Repositionable - assembly can be corrected shortly after bringing the substrates together
- Versatile adhesive - bonds a wide range of materials to each other
- Clean and easy to use - no excessive overspraying
- High temperature resistance - up to 115° C
- Variable application system - nozzle allows high, medium or low discharge setting

P/N	Product	S/C	Packaging
86653	Multi-Bond HT	MBHT	500 ml aerosol (box of 12)

Application

For permanent bonding of carpets, foam sheets and pads, metal sheets, rigid plastics, FRP/GRP, MDF, chipboard, plywood and timber sheets in general.

The heat resistance feature makes Multi-Bond HT the ideal solution to bond automotive headliners to the inside roofs of cars, trucks, buses and yachts, as these can become very hot under the sunlight. Also ideal for bonding fabric onto the foam cushions of heated car seats or large metal sheets onto industrial worktops nearby heat sources like ovens.

Other applications include flooring, paper, fabrics, card, hessian, cork and felt. Not suitable for flexible PVC, Vinyl, flexible plastics, PP, PE or Polystyrene.

Always make a small surface compatibility test prior to application.

Instructions

1. Ensure surfaces to be bonded are clean and dry. Shake can thoroughly before use.
2. Applying from a suitable distance of 25-30 cm, evenly & lightly coat both surfaces to be bonded.
3. Leave until adhesive is tack dry (around 2 minutes).
4. Bond surfaces together using firm pressure.
5. Remove excess adhesive by wiping with KENT Acrysol or KENT Soft Surface Cleaner.
6. Invert can and spray out to prevent clogging of the nozzle.



Technical Information

General info

Base:	Styrene butadiene rubber
Consistency:	Thixotropic
Colour:	Clear
Shelf life:	18 months
Custom tariff code:	35069100
VOC:	585 g/l

Cure mechanism:	Air
Solids content:	28-30%
Viscosity:	350 cps
Tack-free time:	1-2 minutes
Open time:	1-2 minutes
Full cure:	24 hours
180° peel strength:	1.76 kg/cm ²
Shear strength:	175 kg/cm ²
Application temperature:	18° C to 30° C
Temperature resistance :	-5° C to +115° C
Coverage:	21 dry grams/m ²



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